

Work Order ID 123785

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Item ID: D412-711-111 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Wiring Harness For Vertical Reference Door
 Start Date: 8/21/2014 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/4/2014 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	PURCHASING	0.00							
100									
Purchasing	Memo	0.00							
Purchasing	Issue P/O: <u>25486</u> to Eagle Copters Certificate of Conformity is required								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	0.00							
Packaging	Ensure that Certificate of Conformity is attached								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

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Item ID: D412-711-111

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Wiring Harness For Vertical Reference Door

Start Date: 8/21/2014 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/4/2014 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

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Picklist Print

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Parent Item: D412-711-111

D412-711-111

Parent Item Name: Wiring Harness For Vertical Reference Door

Start Date: 8/21/2014

Required Date: 9/4/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A04.11.09New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-711-111P		Purchased	No			110	Each	0.0000	1	1			
D412-711-111P													
Wiring Harness													

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Work Order Number: 51570 Build Wiring Harness For Vertical Reference Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 Wiring Harness For Vertical Reference Door

Squawk: 1.1

Discrepancy:

Build Wiring Harness for
VRD for Bell 212 S/N 31186

Resolution:

Assembled wiring harness
for VRD for Bell 212 s/n
31186 IAW DWG
D2046903. Continuity
tested serviceable.
P901/J901 harness
segment also function tested
serviceable.

1.1 Work Done By: Eric Olberg

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Rick Duval on 02/09/2014

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
126-198	Connector		LT-14-003612	New	1
126-195	CONNECTOR		LT-14-006195	New	1
MS3126E12-10SW	CONNECTOR		LT-14-010813	New	1
MS3120E12-10PW	CONNECTOR		LT-14-010814	New	1
MS3126E12-10S	CONNECTOR		LT-14-010815	New	1
MS3120E12-10P	CONNECTOR		LT-14-004433	New	1
MS3126E8-33SW	CONNECTOR		LT-13-003408.1	New	1
MS3120E8-33PW	Connector		LT-14-010802	New	1
MS3126E8-33S	CONNECTOR		LT-14-010816	New	1
MS3120E8-33P	Connector		LT-14-010817	New	1
MS3126E10-6S	CONNECTOR		LT-14-004473.1	New	1
MS3120E10-6P	MS3120E10-6P/CONNECTOR		LT-08-018590	New	1
MS25041-8-327	LIGHT ASSY		LT-014814	New	1
MS25041-6	LIGHT		LT-13-006525	New	2
XPF-1/4	EXPANDABLE SLEEVING		LT-14-007138	New	16
XPF-3/4	EXPANDABLE SLEEVE		LT-12-009422	New	8
XPF-3/8	EXPANDABLE SLEEVE		LT-14-006250	New	3
XPF-3/8	EXPANDABLE SLEEVE		LT-14-006250	New	6
327	LIGHT BULB		LT-14-005872	New	3

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Linda Lacelle

From: Harvey Siemens
Sent: September-02-14 5:19 PM
To: Linda Lacelle; Patrick Smith
Subject: WO 123785
Attachments: WO 123785.pdf

Linda,

Please find attached WO 123785 for a VR door harness. Since Eagle has essentially made this for themselves, can you please complete the WO and email me the ARC and packing slip?

I will take it over to the right place and deliver it to them, myself

Originals are following to your attention, thanx

Regards,

Harvey